



SKYSPAN SHADE
COMMERCIAL UMBRELLAS AND SHADE STRUCTURES



Horizon Umbrella
Canopy

Method Statement

1. Fit external erection device and jack to take pressure off retaining bolt through jacking column, remove bolt and retract umbrella down until full stop.
2. Remove arm end bolts.
3. Remove dome cap, nut and clamp plate.
4. Slide canopy over top of umbrella to remove.
5. Slide new canopy with smoother side facing up over top plate placing hole at the centre of the canopy over M8 stud.
6. Attach canopy by connecting canopy corner plates to end of arms ensuring that the stainless cable is between the bolt and the corner plate as per the photo below.



7. Partially erect umbrella up while supporting all arms and checking cable within corner plate, canopy position, centering and alignment of arms with associated seams. Continue to wind until canopy is reasonably taut.
8. Thoroughly inspect all positioning of canopy and cable.
9. Retract umbrella fully down and put back in place clamp plate, dome cap and nut.
10. Erect umbrella and install retaining bolt into jacking column and remove external jacking device.

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