



SKYSPAN SHADE
COMMERCIAL UMBRELLAS AND SHADE STRUCTURES



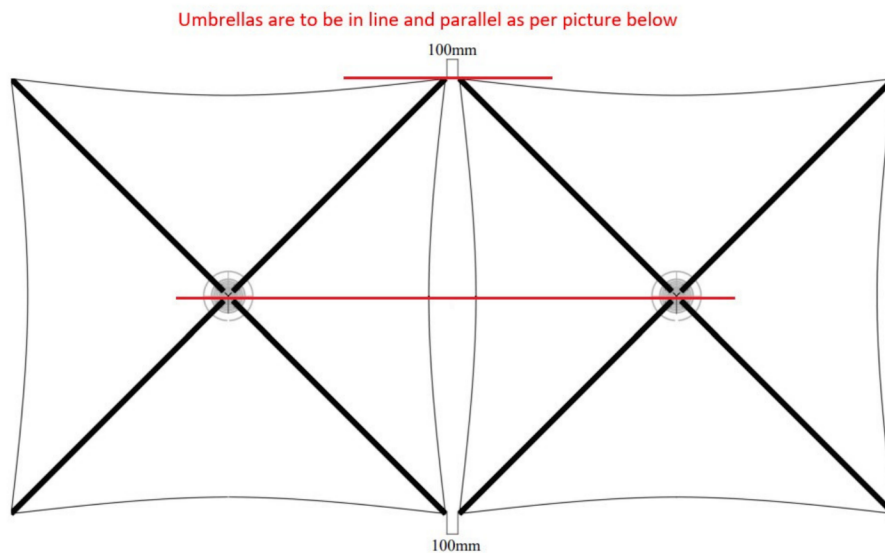
Zip and Lace Link

Method Statement

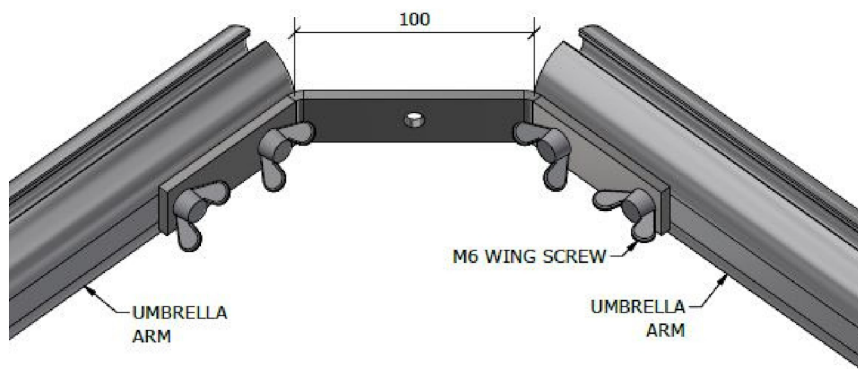
Method

ALIGNING UMBRELLAS

When installing umbrellas that are to have Zip and Lace Link Panels the umbrellas must be installed so that the corresponding arm tips of each umbrella are 100mm apart at each end of the infill and the umbrellas are exactly parallel.



1. **Attach link bracket joiner plates** to the arms of the umbrella using the provided M6 wing screws. Screw them into the pre-tapped M6 holes on the arm tips.



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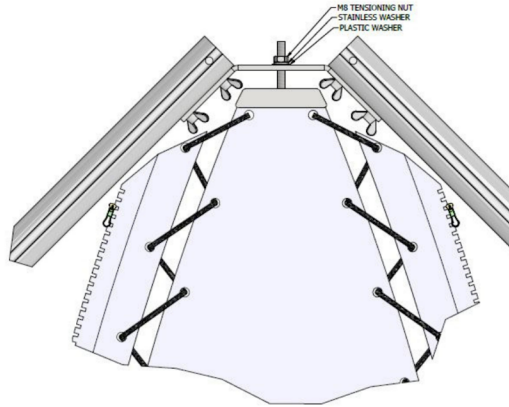
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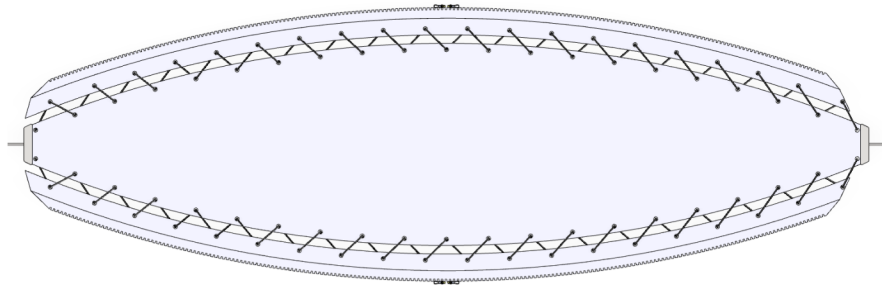
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Method

2. **Zip on the pre laced infill** ensuring the shiny side of the fabric is facing up.
3. **Secure the M8 threaded rod** on the infill through the brackets on the arm tips.



4. **Attach the Link Panel to the canopy** using the Zip Attachment.
 - Start in the centre, zip to the outer edges.
 - Tension the Link Panel by using the tensioner thread on the ends, and tensioning the shock cord, pulling the infill under the canopy.



5. Tuck/tie excess shock cord around the canopy corner plate and cut off any unused excess cord.
6. **Evenly distribute the tension** between the fixing points on the outer brackets. This may need further tensioning after one week.

TO REMOVE

The infill can be removed by relieving the tension via loosening the bolts on the brackets first then unzipping the infill.

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